

In the claims:

Claim 1 (currently amended) A multi-layer thermoformable, translucent film for pharmaceutical and food packaging film comprising a core layer of 100 to 1000 microns thickness of food grade polyvinyl chloride, devoid of plasticizers and having vinyl chloride monomer less than 1 ppm and a global migration of additives less than 60 ppm; provided at least on one side of the core layer with a metallized layer of a thickness of 0.02 to 2 microns provided at least on one side of the said core layer and at least one to 250 microns thick of a food and pharmaceutical grade polymeric layer.

Claim 2 (currently amended) A multi-layer thermoformable, translucent film for pharmaceutical and food packaging film of claim 1, in which the polymeric layer is provided on the polyvinyl chloride core layer non metallized side.

Claim 3 (currently amended) A multi-layer thermoformable, translucent film for pharmaceutical and food packaging film as claimed in claim 1, in which the polymeric layer is provided on the polyvinyl chloride core layer metallized side.

Claim 4 (currently amended) A multi-layer thermoformable, translucent film for pharmaceutical and food packaging film as claimed in claim 1, in which the metallized layer is formed on the core layer.

Cancel Claim 5.

Claim 6 (currently amended) A multi-layer thermoformable, translucent
film for pharmaceutical and food packaging film as claimed in claim 1, in which the
metallized layer is formed on the core layer by vacuum deposition.

Claim 7 (currently amended) A multi-layer thermoformable, translucent
film for pharmaceutical and food packaging film as claimed in claim 1, in which the
metallized layer consists of aluminum.

Claim 8 (currently amended) A multi-layer thermoformable, translucent
film for pharmaceutical and food packaging film as claimed in claim 1, in which the
polymeric layer is formed on the metallized layer.

Claim 9 (currently amended) A multi-layer thermoformable, translucent
film for pharmaceutical and food packaging film as claimed in claim 1, in which the
polymeric layer is formed on the polyvinyl chloride core layer on the non metallized side.

Cancel Claim 10.

Claim 11 (currently amended) A multi-layer thermoformable, translucent
film for pharmaceutical and food packaging film as claimed in claim 2, in which the
polymeric layer is applied on the polyvinyl chloride core layer on the non metallized side.

Claim 12 (currently amended)

A multi-layer thermoformable, translucent
film for pharmaceutical and food packaging film as claimed in claim 2, in which the polymer layer is a layer of polyvinylidene chloride of thickness from 0.01 micron to 100 microns.

Claim 13 (currently amended)

A multi-layer thermoformable, translucent
film for pharmaceutical and food packaging film as claimed in claim 1, in which the metallized layer is a composite film with a thickness of 10 to 100 microns, comprising a polymeric layer and a metallized layer of thickness 0.02 to 1 micron, which composite film is laminated on the core layer.

Claim 14 (currently amended)

A multi-layer thermoformable, translucent
film for pharmaceutical and food packaging film as claimed in claim 1, in which the metallized layer is a composite film with a thickness of 10 to 100 microns, comprising a polyvinyl chloride layer with a thickness 0.02 to 1 micron, which composite film is laminated on the core layer.

Claim 15 (currently amended)

A multi-layer thermoformable, translucent
film for pharmaceutical and food packaging film as claimed in claim 1, in which the metallized layer is a composite film with a thickness of 10 to 100 microns, comprising a cast polypropylene layer and a metallized layer with a thickness 0.02 to 1 micron, which composite film is laminated on the core layer.

Claim 16 (currently amended) A multi-layer thermoformable, translucent film for pharmaceutical and food packaging film as claimed in claim 2, in which the polymer layer is a layer of LDPE and HDPE with a thickness of 0.5 micron to 50 microns.

Claim 17 (currently amended) A multi-layer thermoformable, translucent film for pharmaceutical and food packaging film as claimed in claim 2, in which the polymer layer is a layer of cyclic-olefin copolymer with a thickness of 0.01 to 250 microns.

Claim 18 (currently amended) A multi-layer thermoformable, translucent film for pharmaceutical and food packaging film as claimed in claim 1, in which the at least one polymeric layer provided is laminated over the metallized layer using a tie layer of polyvinylidene chloride.

Claim 19 (currently amended) A multi-layer thermoformable, translucent film for pharmaceutical and food packaging film as claimed in claim 1, in which the film is provided with a coating of silicone on at least one side of the film.

Claim 20 (currently amended) A multi-layer thermoformable, translucent film for pharmaceutical and food packaging film as claimed in claim 1, which further includes at least one colored lacquer layer with a thickness of 0.02 to 50 ~~micron~~ microns.

Claim 21 (currently amended) A multi-layer thermoformable, translucent film as claimed in claim 1, in which the polymer layer is cast metallized polyvinyl chloride.